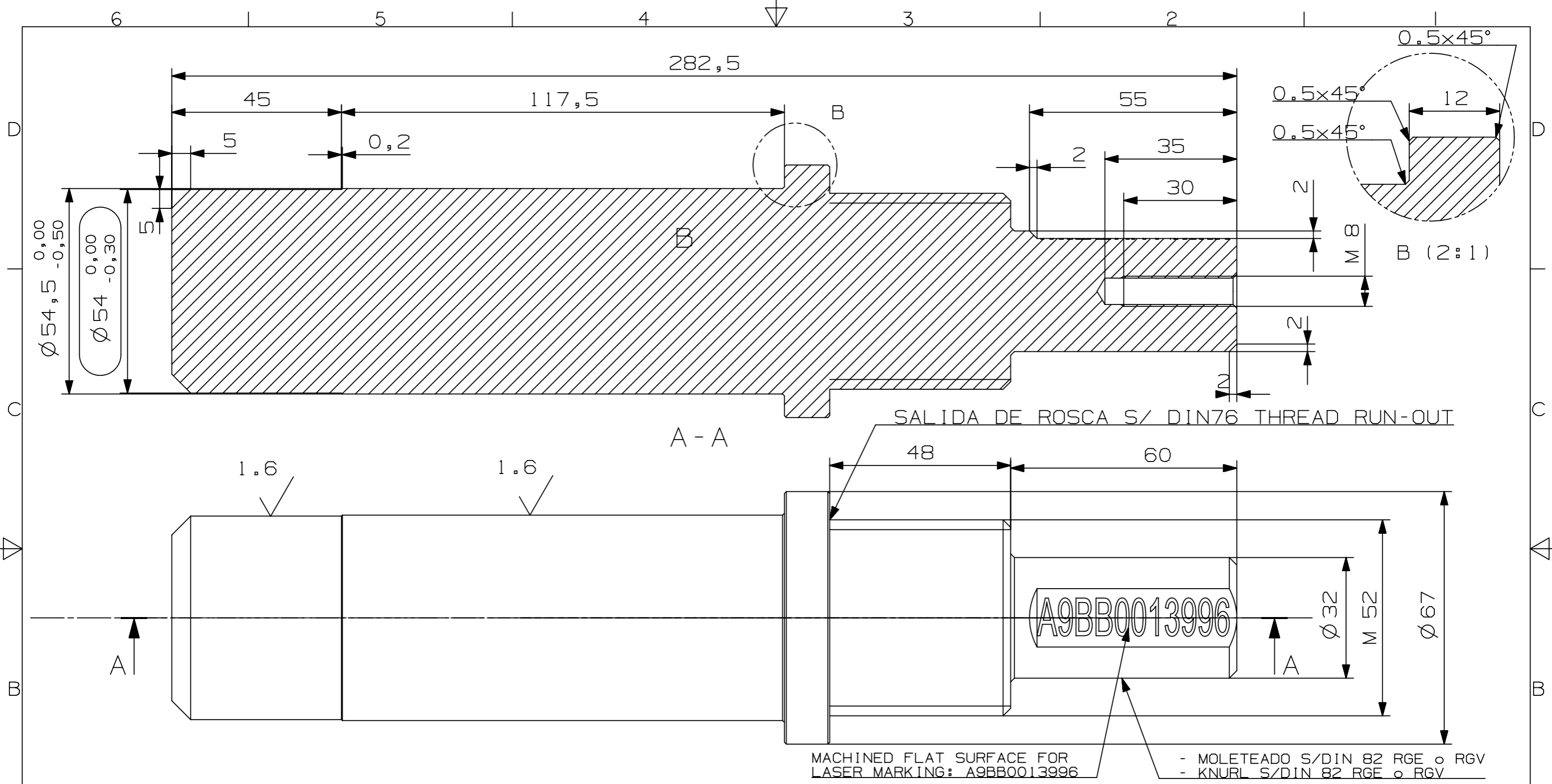


2	PERNO REACCION	1
1	D2378872_001_NUT_M52_10_ISO4032_FLZNNC_TL_73811573626	1
PC NO	PART NAME	QTY

Weight app:	Surface treatm.:	EC	
Part: Reaction pin spool flange-main shaft		Draw. format: A3	ISO 
Prop.class:	<b>SIEMENS</b>	Draw. scale 1:1	Sheet no.: 1/2
ECC AL:			
ECCN:			
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		Draw. no.: A9BB0013996	

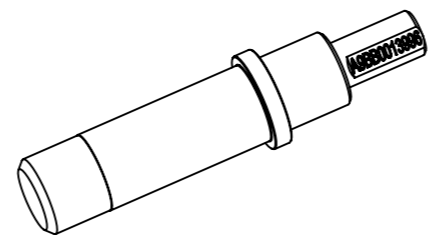
Additional technical requirements  
 Additional requirements regarding base-material, welding, non destructive testing, surface treatment etc. see submitted technical specifications given by the purchase order. - Technical information-, and drawing related requirements are defined in appendix E1.1 in ZPS1009554



NOTAS DE MONTAJE Y FABRICACION  
 ASSEMBLY AND MANUFACTURE NOTES:  
 - TRATAMIENTO ZINCADO.  
 - ZINC PLATED TREATMENT.  
 - DESBARBAR BORDES.  
 - EDGES TO BE DEBURRED.

General tolerances for nominal dimensions without specified tolerance	ISO 2768-C
Geometrical general tolerances without specified tolerance	ISO 2768-L

Additional technical requirements  
 Additional requirements regarding base-material, welding, non destructive testing, surface treatment etc. see submitted technical specifications given by the purchase order. - Technical information-, and drawing related requirements are defined in appendix E1.1 in ZPS1009554



MATERIAL

DESIGNACION/NAME	42CrMo4
ESPECIFICACION/SPECIFICATION	EN 10083-1

Weight app.:	Surface treatm.:	EC
Part: Reaction pin spool flange-main shaft	Draw. format: A3	ISO ⊕ ⊗
Prop.class: ECC AL: ECCN:	SIEMENS 1:1	Sheet no.: 2/2
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		Draw. no.: A9BB0013996